

CLAIMS

1. A method of fabricating and testing a liquid storage tank comprising the steps of providing a fabric, cutting a base portion and a top portion from said fabric, sealing the base portion to the top portion, pressurizing said tank and checking said tank for leaks when pressurized.
2. The method of fabricating and testing a liquid storage tank as set forth in claim 1, wherein said sealing is accomplished by radio frequency sealing.
3. The method of fabricating and testing a liquid storage tank as set forth in claim 1, including the step of reinforcing sealing seams of the tank with a sealant tape.
4. The method of fabricating and testing a liquid storage tank as set forth in claim 1, wherein said base portion includes a sidewall and a bottom wall, said sidewall having a generally frusto-conical shape and including six generally triangular-shaped sections, and including the steps of sealing the bottom wall to the sidewall and sealing the triangular-shaped sections to one another to create seams therebetween extending in a slightly helical fashion about said tank.
5. The method of fabricating and testing a liquid storage tank as set forth in claim 1, including the steps of providing two L-shaped members each having a horizontal leg and a vertical leg and sealing said horizontal legs to said top portion so that said vertical legs are juxtaposed one another.
6. The method of fabricating and testing a liquid storage tank as set forth in claim 5, including the step of sealing said vertical legs to one another at extended ends of said L-shaped members.
7. The method of fabricating and testing a liquid storage tank as set forth in claim 5, including the step of cutting an opening in the top portion of said tank between the vertical legs of said L-members and between said sealed ends thereof after said pressurizing step has been completed.
8. The method of fabricating and testing a liquid storage tank as set forth in claim 7, including the step of providing a releasable closure means between said vertical legs for releasably closing said opening.

9. The method of fabricating and testing a liquid storage tank as set forth in claim 8, including the steps of providing a cover, folding said cover about said vertical legs and releasably attaching said cover to said vertical legs.
10. The method of fabricating and testing a liquid storage tank as set forth in claim 1, wherein said tank is pressurized with air and checked for leaks using a soapy solution.
11. The method of fabricating and testing a liquid storage tank as set forth in claim 1, further comprising the steps of reinforcing the top portion with a flexible support member; and cutting an opening through the flexible support member and top portion after said pressurizing step has been completed.
12. A method of fabricating and testing a liquid storage tank comprising the steps of providing a fabric suitable for containing potable liquids, cutting and sealing the fabric to form said storage tank, pressurizing the tank, checking the tank for leaks when pressurized, and cutting an opening in said storage tank after said pressurizing and checking for leaks steps have been completed.
13. The method of fabricating and testing a liquid storage tank as set forth in claim 12, including the step of reinforcing sealing seams of the tank with a sealant tape.
14. The method of fabricating and testing a liquid storage tank as set forth in claim 12, including the step of reinforcing said storage tank where the opening is cut.
15. The method of fabricating and testing a liquid storage tank as set forth in claim 14, including the step of forming a flexible support about said opening to form a pathway that extends above a top wall of said storage tank.
16. The method of fabricating and testing a liquid storage tank as set forth in claim 15, wherein said flexible support includes a pair of L-shaped members, each having a horizontal leg and a vertical leg.
17. The method of fabricating and testing a liquid storage tank as set forth in claim 16, wherein said vertical legs are adjacent one another extending along opposite sides of said opening, and said horizontal legs are sealed to said top wall of said storage tank.

18. The method of fabricating and testing a liquid storage tank as set forth in claim 17, including the step of sealing said vertical legs to one another at extended ends of said L-shaped members.
19. The method of fabricating and testing a liquid storage tank as set forth in claim 18, including the steps of providing a releasable closure means between said vertical legs for releasably closing said opening, providing a cover, folding said cover about said vertical legs, and releasably attaching said cover to said vertical legs.
20. A method of fabricating and testing a liquid storage tank comprising the steps of providing a fabric suitable for holding a potable liquid, cutting a bottom wall, a side wall, and a top wall from said fabric, sealing said bottom wall to said side wall and said side wall to said top wall to form said storage tank, cutting a flexible linear opening in said top wall, and forming a flexible support about said opening to form a pathway that extends above said top wall of said tank.